



Uncoated



AlTiN Coated

Carbide, Jobber Length, 118° Split Point, 25° Helix (.0276-.0945)

Drill Size	Decimal Equiv	Flute Length	OAL	Uncoated Part #	AlTiN Coated Part #
.70MM	.0276	12	31	RD22507	RD22707
1/32	.0312	5/16	1-1/4	RD21402	RD22402
.80MM	.0315	12	31	RD22508	RD22708
.90MM	.0354	16	38	RD22509	RD22709
1.00MM	.0394	16	38	RD22510	RD22710
#60	.0400	3/4	1-1/2	RD21260	RD22260
#59	.0410	3/4	1-1/2	RD21259	RD22259
#58	.0420	3/4	1-1/2	RD21258	RD22258
#57	.0430	3/4	1-1/2	RD21257	RD22257
1.10MM	.0433	19	38	RD22511	RD22711
#56	.0465	3/4	1-1/2	RD21256	RD22256
3/64	.0469	3/4	1-1/2	RD21403	RD22403
1.20MM	.0472	19	38	RD22512	RD22712
1.30MM	.0512	19	38	RD22513	RD22713
#55	.0520	3/4	1-1/2	RD21255	RD22255
#54	.0550	3/4	1-1/2	RD21254	RD22254
1.40MM	.0551	19	38	RD22514	RD22714
1.50MM	.0591	19	38	RD22515	RD22715
#53	.0595	3/4	1-1/2	RD21253	RD22253
1/16	.0625	3/4	1-1/2	RD21404	RD22404
1.60MM	.0630	19	38	RD22516	RD22716
#52	.0635	3/4	1-1/2	RD21252	RD22252
1.70MM	.0669	19	38	RD22517	RD22717
#51	.0670	3/4	1-1/2	RD21251	RD22251
#50	.0700	7/8	1-3/4	RD21250	RD22250
1.80MM	.0709	22	38	RD22518	RD22718
#49	.0730	7/8	1-3/4	RD21249	RD22249
1.90MM	.0748	22	38	RD22519	RD22719
#48	.0760	7/8	1-3/4	RD21248	RD22248
5/64	.0781	7/8	1-3/4	RD21405	RD22405
#47	.0785	7/8	1-3/4	RD21247	RD22247
2.00MM	.0787	22	44	RD22520	RD22720
#46	.0810	7/8	1-3/4	RD21246	RD22246
#45	.0820	7/8	1-3/4	RD21245	RD22245
2.10MM	.0827	22	44	RD22521	RD22721
#44	.0860	1	2	RD21244	RD22244
2.20MM	.0866	25	50	RD22522	RD22722
#43	.0890	1	2	RD21243	RD22243
2.30MM	.0906	25	50	RD22523	RD22723
#42	.0935	1	2	RD21242	RD22242
3/32	.0938	1	2	RD21406	RD22406
2.40MM	.0945	25	50	RD22524	RD22724

NOTE: Sizes under 1/8" diameter are not split point.

Tolerances
+.0000, -.0005



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